

**JENSEN 541**  
**SPARE PARTS**  
**LIST**  
**1959**

RMH 010758.

SECTION B - POWER UNIT & CLUTCH. (541)

DESCRIPTION.      No Off Part No      Vehicle Range.

Inlet valves.	6	1B 1820
Exhaust valves.	6	1B 1806
Valve springs.	12	2K 7815
Valve oil seals. (rubber).	12	1B 1479
Valve cover gasket.	1	1K 42
Fan blade.	1	1E 761
Decarbonisation gaskets.	1	D2-17
Fan belt.	1	3H 631
Oil filter element.	1	025
Water pump.	1	D2-34
Clutch plate.	1	7H 3237
Pressure plate.	1	7H 3136
Carbon thrust pad.	1	7H 3045
Engine mounting bracket. R.H.	1	6901
Engine mounting bracket. L.H.	1	6902
Engine mounting rebound washer.	2	6940
Engine mounting rubber.	2	6941
Manifold gasket.	1	1D 1382
Cylinder head gasket.	1	1D 1523
Engine overhaul gasket sets.	1	D2-77
Reconditioned engine c/w clutch.	1	SRD-4R
Starter motor, replacement.	1	058
Push Rods.	12	1D 1293

XX Allowance on old unit £2.

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<u>DESCRIPTION.</u>	<u>No Off Part No Vehicle range.</u>
Inlet valves.	6 AED 214
Exhaust Valves.	6 AED 153
Valve springs inner.	12 IB 2747
Valve springs outer.	12 AED 152
Valve oil seals.	12 IB 1479
Valve cover gasket.	1 AED 170
Fan blade.	1 IE 761
Fan belt.	1 AED 269
Decarbonisation gaskets.	1 AJC 6030
Oil filter element.	1 059
Water pump.	1 AED 19
Engine mounting bracket. R.H.	1 6901
Engine mounting bracket. L.H.	1 6902
Engine mounting rebound washer.	2 6940
Engine mounting rubber.	2 6941
Manifold gasket.	1 AED 235
Cylinder head gasket.	1 AED 258
Starter motor, replacement.	1 058

SECTION C - TRANSMISSION.

DESCRIPTION.

No	Off	Part No	Vehicle range.
1		ID 3700	To 541/2203848
1		ID 3558	" "
1		8816	From 541R3013607
1		7139	To 541/2203848
1		6143	" "
1		6138	" "
1		6142	" "
2		7085	" "
1		8817	From 541R3013607
2		1D5908	To 541/2203848
1		1B5862	" "
1		7368	" "
1		7384	" "
1		7184	" "
1		8815	" "
1		7192	" "
1		7200	" "
1		7427	" "
1		5010	" "
1		9058	From 541R3013607
1		5386	" "
1		BLS110	" "
1		6479	To 541/2203848
1		6480	" "
1		7304	From 541R3013607
1		033	To 541/2203848
1		7896	From 541R3013607
2		7897	" "
1		034	" "
2		8804	From 541R3013607
2		8805	" "
2		8806	" "
2		8807	" "
2		8808	" "
2		7985	" "
8		CHS2612	" "
2		HCHN0612	" "
1		1K51.	" "

Gearbox assy.

Joint washer - gearbox rear cover.

Gearbox assy. (Wide ratio).

Overdrive unit complete.

Used only { 3rd motion shaft.  
when { Location bearing housing.  
overdrive { Extension cover adapter.  
is fitted. { Stud pulling up o/drive unit.

Overdrive unit complete.

Rubber mounting assy.

" rebound.

" " lever.

Change speed cross shaft.

Gearbox side plate assy.

Change speed lever assy.

Reverse stop tube assy.

Reverse stop spring.

Anti - rattle spring, gear change lever.

Gear lever knob.

Gear lever knob.

Reverse light switch.

Ball - operating switch.

Propellor shaft. complete with overdrive.

Propellor shaft. without overdrive.

Propellor shaft. with overdrive.

Overdrive solenoid.

Clutch lever.

Clutch withdrawal arms.

Carbon thrust pad.

Gearbox mounting bolts.

" washers.

" mouldings.

" insulators.

" seats.

Bearing for clutch operating shaft.

Stud, bell housing to engine.

Bolt, " "

Dowel " "

SECTION D1. REAR AXLE & SUSPENSION. (DRUM BRAKES).

TEK/RMH.060658.

DESCRIPTION.	No.Off.	Part No.	Vehicle range.
Rear axle assy. 2.93:1	1	6688	
Rear axle assy. 3.54:1 with overdrive.	1	6689	
Radius rod assy.	1	6363	
Washer - radius rod.	1	6715	
Rubber washer - radius rod.	4	6734	
Special washer - radius rod assy.	1	7410	
Washer - radius rod.chassis end.	1	7409	
Screwed end spigot assy.	1	6898	
Rear spring complete with wrapping.	2	7784	
Spring clip,U Bolt.	4	1G 5271	
Spring pad.	2	1G 5753	
Drevo Tape.	2	3H 707	
Shackle plate (outer).	2	1A 9222	
Shackle plate (inner).	2	1A 9223	
Shackle Pin.	2	1A 9224	
Bush - shackle pin.	4	1A 9221	
Grease nipple.	2	2H 2793	
Spring pin.	4	1G 5672	
Rear Damper. Telafo 8TL/SET.	2	7759	To 541/2203848
Rear Damper. " 8TL/SEN.(Hard setting)	2	9053	" "
Rear Damper. " 8RSTL/SET.	2	9015	From 541R3013607.
Rear Damper. " 8RSTL/SEN. (Hard).	2	9016	" "
Damper mounting anchor bolt.	2	6444	
Compensator anchorage assy.	1	6489	
Brake balance lever assy.	1	1G 7296	
Grease nipple.	1	2H 2792	
Draw rod - R.H. brake to compensator.	1	7574	
Draw rod - I.H. brake to compensator.	1	7575	
Yoke end - draw rod to brake assy.	2	S 170	
Clevis pin, " " " "	2	S 171	
Yoke spring, " " " "	2	S 172	
Joint pin - " " compensator.	2	2K 5243	
Felt ring - " " "	2	2K 5291	
Rear axle bump.	2	1A 5767	
Split pin - rear axle bump.	4	2K 1264	
Tee junction bracket.	1	6588	
Rear Hub.	2	6145	
Pinion cil seal.	1	0101	
Half shaft.	2	009	

TEK/RMH 060658.

SECTION DL. REAR AXLE & SUSPENSION. (DRUM BRAKES).

DESCRIPTION.

No Off. Part No. Vehicle Range.

Hub cil seal.	2	0100	
Wheel stud.	8	6106	
Nut for wheel stud.	8	1E 8006	
Splined Hub - rear R.H.	1	6518	
Splined Hub - rear L.H.	1	6519	
Stud for brake drum.	8	1B 4322	
Locknut - brake drum stud.	8	6K 303	
Hub Nut R.H.	1	6736	
Hub Nut L.H.	1	6737	
Rebound strap assy. 16".	2	6926	To 541/2203848.
Road Wheel (Disc).	2	1B 8025	
5.50 x 16 Tyre. (Road Speed).	2	6843	
5.50 x 16 Tube. (Road Speed).	2	6839	
15" Centre lock wire wheel.	2	6618	
6.40 x 15 Tyre. (Road Speed). R.S.4.	2	7585	
6.40 x 15 Tube. (Road Speed). R.S.4.	2	7585	

as for Drum Brakes except for the following:-

DESCRIPTION.

No Off. Part No. Vehicle Range

Brake balance lever assy.	1	7817	
Brake Cable L.H. 26"	1	7836	
Brake Cable R.H. 14 1/4"	1	7835	
Yoke end - brake cable to compensator.	2	S 190	
Clevis pin - " " "	2	S 191	
Yoke spring - " " "	2	S 172	
Joint pin - brake cable to brake assy.	2	3701	
Rear Hub.	2	7728	
Hub bearing.	2	020	
Wheel stud, long (disc wheels).	2	7778	
Wheel stud, short (disc wheels).	2	7779	
Nut for wheel stud, (disc wheels).	10	1D 8033	
Diff Bearing. 2HA - 024.	2	035	
Pinion Bearing. (Rear). 2HA - 023.	1	036	
Pinion Bearing. (Front). 2HA - 022.	1	037	
Spline hub adapter R.H.	1	7729	
Spline hub adapter L.H.	1	7730	
Road wheel 15" (Disc).	2	1B 8060	
Rear Spring Bush.	4	2H 4605	
Compensator balance lever support.	1	7815	
Brake balance lever carrier.	1	1G 7834	
Felt Ring, balance lever carrier.	1	2K 5213	
Extension plate, brake balance lever.	1	7816	

SECTION E 1- FRONT SUSPENSION (DRUM BRAKES).

DESCRIPTION.	No Off Part No.	Vehicle Range.
Front Damper c/w mounting nuts.	2	6652
Front Damper. 6BTL/SSP.	2	7761
Front Damper. 6BTL/SSM. Hard Setting.	2	9054
Trunnion Link.	2	1A 4760
Trunnion Link Bearing.	4	2A 4144
Fulcrum pin - Top link bearing.	2	1G 4349
Rebound Buffer.	4	1G 4276
Rebound Buffer packing piece.	8	1G 4274
Shaft Housing - front suspension.	2	6367
Plug - shaft housing.	2	1217
Fibre washer.	2	1218
Sub - assy lever arms.	2	6485
Lever arms.	2	6484
Clamped lever arms.	2	6649
Sleeve for lever arm.	2	6486
Shaft for lever arm.	2	7673
Sleeve for lever arm shaft.	4	6487
Rubber gland - lever arm shaft.	4	6648
Lower Link.	4	1A 4763
Bush - lower link - front end.	2	1A 4789
" " " rear	2	1A 4790
Cork Ring - lower link.	4	1A 4764
Cotter - lower link.	4	1A 4759
Nut for cotter.	4	2K 8829
Grease nipple.	2	2H 2794
Fulcrum pin - lower link.	2	1A 4788
Cotter - fulcrum pin.	2	2K 6385
Bearing, lower link.	8	1G 4414
Locating nut securing bottom link bearing.	4	1G 4464
Fulcrum pin - inner link bearing.	4	1A 4782
Special washer - fulcrum pin.	4	1A 4785
Coil Spring.	2	1B 4241
Spring seat.	2	1G 4279
Spacer.	8	6307
Swivel axle pin.	2	1G 4507
Cork Ring - swivel pin.	2	1A 4746
Swivel axle with bushes.	2	1A 4740
Grease nipple.	4	2H 2792
Axle nut.	2	51K 330

SECTION E1 - FRONT SUSPENSION (DRUM BRAKES) continued.

DESCRIPTION.	No Off	Part No	Vehicle Range.
Special washer - swivel axle.	2	1A 4742	
Wheel Hub.	2	1G 4285	
Inner bearing.	2	1G 4400	
Outer bearing.	2	1G 4401	
Oil seal.	2	3H 1241	
Distance piece.	2	1B 4411	
Nuts for wheel studs.	8	1E 8006	
Hub cap & greaser.	2	ALT 70	
Fibre washer.	2	1A 4799	
Swivel axle bushes. Top.	2	1A 4744	
Swivel axle bushes. Bottom.	2	1A 4745	
Swivel axle thrust washers.	2	1A 4751	
Floating thrust washer. .052/.057.	4	1A 4752	
" " " " .058/.063.	4	1A 4753	
" " " " .064/.069.	4	1A 4754	
Dust excluder tube - top.	2	1G 4271	
" " - bottom.	2	1A 4756	
Spring, excluder tube.	2	2K 8951	
Splined hub - front R.H.	1	6516	
" " - L.H.	1	6517	
Stud for brake drum.	8	1B 4322	
Locknut - brake drum stud.	8	6K 303	
Hub nut R.H.	1	6736	
Hub nut L.H.	1	6737	
Road wheel (Disc). 16".	2	1B 8025	
5.50 x 16 tyre. Road speed.	2	6843	
5.50 x 16 tube. Road speed.	2	6839	
Centre lock wire wheel 15".	2	6618	
6.40 x 15 tyre. Road speed 4.	2	7585	
6.40 x 15 tube. Road speed 4.	2	7585	

SECTION E2 - FRONT SUSPENSION (DISC BRAKES).

DESCRIPTION.	No Off.	Part no.	Vehicle Range
Lower Link.	2	1B 4365	
Dust cap for hub.	2	7780	
Lower Link.	2	1B 4366	
Bush - lower link - front, end.	2	1C 4345	
Bush - lower link - rear end.	2	1G 4348	
Cork ring - lower link.	4	1G 4506	
Cotter - lower link.	4	1G 4350	
Nut for cotter.	4	53K1662	
Coil spring.	2	1B 4515	
Spring seat assembly.	2	1B 4561	
Swivel axle pin assembly.	2	1G 4344	
" " nut.	2	51K333.	
Swivel axle with bushes.	2	1B 4517	
Grease nipple.	4	BH 2192	
Axle nut.	2	51K330	
Setscrews, torqueplate to swivel axle.	4	1B 4454	
Wheel hub.	2	7727	
Studs for wheels.	4	7779	
Stud for wheels.	1	7778	
Inner bearing.	2	7859	
Outer bearing.	2	7858	
Nut for wheel stud.	10	1D 8033	
Splined hub adapter R.H.	1	7729	
Splined hub adapter L.H.	1	7730	
Hub nut R.H.	1	6736	
Hub nut L.H.	1	6737	
Lockwasher, locking bolts & washers.	4	1B 4457	
Lockwasher, " setscrews.	2	1G 4282	
Front suspension bumper.	2	1B 4468	
" " lower link spindle.	2	1B 4487	
Link bracket.	2	1B 4489	
Front suspension cross member complete.	1	1B 4554	
Front shock absorber complete.	2	1B 4458	
Ace mercury discs. 15".	4	21251	
" " (cap only).	4	012	
Nave plate (Large).	4	038	
" " (small).	4	044	
16" Ace Discs.	4	20303	

SECTION F - STEERING.

<u>Description.</u>	<u>No Off Part No</u>	<u>Vehicle Range.</u>
Steering column assy.	1 5015	To 541/775633
Filler tube. steering unit.	1 1547	
Cap for filler tube.	1 1356	
Clip securing steering column.	1 1632	
Stator tube for steering column clip.	1 7098	
Steering box plate.	1 7099	
Olive securing stator tube to steering.	1 S 135.	
Support plate - R.H. steering box.	1 6605	
Trunnion clamp complete.	1 6752	
Drop arm.	1 6677	
Ball joint assy. drag link drop arm end (L.H. thread).	1 B3/256.	R.H.
Tube - drag link assy.	1 7395	Drive.
Ball joint assy. drag link steering arm end (R.H. thread).	1 B3/255.	To 541/775633
Nut locking R.H. ball joint assy to tube.	1 2K 7657	
Nut " " " " " "	1 2K 7658	
Steering lever - R.H.	1 1B 6144	
Steering lever - L.H.	1 1B 6145	
Steering lever R.H. (disc brakes).	1 7878	
Steering lever L.H. (disc brakes).	1 7879	
Washer securing side tube lever.	2 1A 4771	
Ball joint assy - drag link drop arm end. (R.H. thread).	1 1G 6155	L.H.
Tube , drag link assy.	1 1G 6308	Drive.
Ball joint assy - drag link steering arm end. (L.H. thread).	1 1G 6315	To 541/775633
Nut locking R.H. ball joint assy to tube.	1 2K 7657	
Nut " " " " " "	1 2K 7658	
Cam & Tube assy (Replacement). Mk 11.	1 051	
Cam roller assy (Replacement). Mk 11.	1 052	
Steering idler assy complete R.H.	1 1D 6130	
" " " " " " L.H.	1 1D 6131	
Bellcrank steering arm.)	1 6512	To 541/465206.
Relay steering arm.	1 6515	
Bellcrank steering arm.	1 6513	
Relay steering arm.	1 6514	
Ball joint assy. track rod. R.H. thread.	1 1G 6314	
" " " " " " L.H.	1 1G 6315	

DESCRIPTION.	No	Off.	Part No	Vehicle Range.
Track rod tube.	1		1G 4233	
Nut locking R.H.ball joint assy to tube.	1		2K 7657	
Nut locking L.H. " "	1		2K 7658	
Steering wheel complete.	1		6687	
Telescopic gaiter.	1		7370	
Gaiter retainer cup.	1		7371	
" " washer.	1		7372	
" " "	1		7373	
Circlip retaining steering wheel.	1		1G 6314	
Draught seal - steering column insulator.	2		7367	
Clamping ring - steering column aperture.	2		7663	
Steering idler assy.	2		7493	
Steering idler body.	2		7495	
" " " top.	2		7496	
" " " gasket.	16		7497	
" " " shaft.	2		7498	To 541/475206.
" " " bush.	4		7499	
" " " filler plug.	2		1B 6256	
Oil seal.	2		1G 6236	
Rubber washer.	2		7679	
Idler body plate.	2		7690	To 541/475206.
" " spacer.	2		7642	
Bellcrank steering arm.	1		7644	
Relay steering arm.	1		7526	From 541/735633.
Steering side rod assy.R.H.	1		7527	" " "
Steering side rod assy. L.H.	1		7717	From 541/765633
Steering drop arm.	1		7718	To 541/995633.
Locking washer securing drop arm.	1		7719	" " "
Nut securing drop arm.	1		7738	From 541/1005633.
Steering drop arm.	1		7720	
Steering gear unit.	1		7722	From 541/785633.
Side cover,steering gear unit.	1		6980	" " "
Vent pipe complete.	1		6982	" " "
Union - side cover.	1		7117	" " "
Gasket - " "	1		7118	" " "
Union nut.	1		7706	" " "
Stator tube for steering gearbox.	1		7711	" " "
Hub flange - steering gear to coupling.	1		7724	" " "
Flexible coupling.	1			" " "

SECTION F -- STEERING. continued.

DESCRIPTION.	No Off Part	No Vehicle Range.
Steering wheel shaft complete.	7725	
Steering wheel shaft.	7710	From 541/785633.
Hub flange - steering wheel shaft.	7712	To 541/1005633.
Locking peg securing hub to shaft.	7714	
Steering wheel shaft complete.	7753	From 541/1015803.
Steering wheel shaft.	7749	" " "
Hub flange - steering wheel shaft.	7712	" " "
Locking peg securing hub to shaft.	7714	" " "
Steering column trunion.	7752	From 541/785633.
Rubber bush - supporting trunion bearing.	7726	
Bearing for column trunion.	5251	
Drag link assy.	7393	
Ball joint - drop arm end.	7390	
Ball joint - steering arm end.	7391	From 541/785633.
Tube - drag link assy.	7734	To 541/1005633.
Locknut R.H.	6717	
Locknut L.H.	6718	
Drag link assy	7733	From 541/1015633.
Ball joint - drop arm end.	7390	" " "
Ball joint - steering arm end.	7391	" " "
Tube - drag link assy.	7734	" " "
Locknut R.H.	6717	" " "
Locknut L.H.	6718	" " "

RMH 250658.

SECTION F1 (541R) STEERING.  
as for section F with the exception of the following.  
DESCRIPTION.

No Off Part No Vehicle Range.

Steering side arm R.H. side.	1	7876
Steering side arm L.H. side.	1	7879
Bearing - column assy top.	1	8617
Steering column shaft.	1	8586
Steering wheel shaft.	1	8588
Steering wheel shaft - support tube.	1	8612
Locking peg - shaft end.	4	8584
Steering joint locking washer.	4	9270
Steering wheel shaft support tube.	1	8612
Steering shaft support plate.	1	8613
Contact holder bracket.	1	8614
Bearing column assy, Top.	1	8617
Bearing column assy, Bottom.	1	8618
Joint assy's.	2	8722
Rack & Pinion steering units.	1	8726
Rubber bushes.	8	8725
Distance piece.	4	8724
Washer securing steering unit.	4	8723

SECTION G - BRAKES & CLUTCH CONTROL. (DRUM BRAKES).

No Off Part No Vehicle Range.

DESCRIPTION.

DESCRIPTION.	No Off	Part No	Vehicle Range.
Front Brake assy - R.H.	1	6650	
Front Brake assy - L.H.	1	6651	
Replacement shoes - L.H.	2	0102	
Replacement shoes - R.H.	2	047	
Brake shoe return spring.	4	1G 4471	
Lockwasher - swivel axle & brake assy.	2	7464	
Connecting pipe - R.H.	1	7465	
Connecting pipe - L.H.	1	1B 4272	
Brake drum.	2	7052	
High pressure hose assy - brake to chassis.	2	7060	
Bulkhead nut securing high pressure hose.	4	7071	
Connecting pipe R.H. front hose to 5 way.	1	3900	
Clip - securing connecting pipe.	1	7072	
Connecting pipe L.H. front hose to 5 way.	1	7466	
Five way connector R.H. front chassis member.	1	7064	
Stop light switch fitting 5 way connector.	1	7076	
Connecting pipe, 5 way to rear connecting union.	1	7058	
Connecting union - pipe line, 5 way to rear hose.	1	7467	
Connecting pipe - union to rear hose.	1	7053	
High pressure hose - chassis to rear axle.	1	7060	
Bulkhead nut securing high pressure hose.	1	7061	
Gasket - high pressure hose to 3 way.	1	7054	
3 way connector - axle bracket.	1	7078	
Connecting pipe R.H. rear brake to 3 way.	1	7079	
Connecting pipe L.H. rear brake to 3 way.	1	2H 697	
Clip securing connecting pipe to axle.	1	6738	
Rear brake assy R.H.	1	6739	
Rear brake assy L.H.	1	0103	
Replacement shoes - trailing.	2	1B 4272	
Replacement shoes - leading.	2	7468	
Brake drums.	2	7059	
Connecting pipe - 5 way connector to booster.	1	7062	
Adapter - connecting pipe to booster unit.	1	6935	
Gasket - adapter to booster unit.	1	7074	
Booster unit (type VOM1/687).	1	7056	
Connecting pipe - booster unit to M/cyl.	1	7057	
Banjo - connecting pipe to booster unit.	1	7062	
Banjo bolt - banjo to booster unit.	1		
Gasket - banjo to booster unit.	1		
Gasket - banjo to banjo bolt.	1		

DESCRIPTION.	No Off Part No	Vehicle Range
Master Cylinder assy 3/4"C.V.	1	6952
Clevis - master cylinder rod.	1	7065
Special nut - fitting inside clevis.	1	7066
Clevis pin - M/cyl assy to pedal.	1	3701
Brake pedal.	1	6692
Bearing bush.	1	1502
Pedal pad.	1	7204
Pedal rubber.	1	19A
Non return valve - vacuum pipe line.	1	6936
Rubber grommet - non return valve mtg.	1	2H 1889
Breather assy.	1	6937
Vent hose - connecting breather to booster.	1	7347
Hose clip - breather connecting tube.	2	2H 3920
Drain plug - vacuum reservoir chassis member.	1	1217
Gasket - drain plug.	1	1218
Vacuum pipe assy - reservoir to tee piece.	1	7455
Banjo bolt - vac. pipe to reservoir.	1	S 131
Gasket	2	S 133
Tee piece - bulkhead L.H. front.	1	S 134
Olive - vac. pipe assy to tee piece.	1	S 135
Olive nut - vacuum pipe assy to tee piece.	1	S 136
Vacuum pipe assy, tee piece to non ret. valve.	1	7457
Union nut - vac pipe assy to tee piece.	1	S 162
Olive.	1	S 135
Vacuum pipe assy - tee piece to booster.	1	7459
Clip securing vacuum pipe assy.	2	3903
Banjo bolt - vac. pipe assy to booster.	1	S 132
Vac. pipe assy - non return valve to rubber connecting pipe.	1	7461
Rubber connecting pipe.	1	7463
Handbrake assy.	1	6462
Handbrake cable assy.	1	6880
Conduit abutment.	2	1358
Clip securing handbrake cable assy.	2	3903
Clevis pin - brake cable to compensator.	1	3701
Felt ring - brake cable to compensator.	2	2K 5291
Yoke end - brake cable to handbrake lever.	1	S 39
Clevis pin - brake cable to handbrake lever.	1	S 40
Yoke spring	1	S 41

<u>DESCRIPTION.</u>	<u>No Off</u>	<u>Part No</u>	<u>Vehicle Range.</u>
Clutch pedal.	1	6693	
Bearing Bush - clutch pedal.	1	1502	
Pedal pad.	1	7204	
Pedal rubber.	1	19A	
Master cylinder assy. $\frac{3}{4}$ " C.V.	1	6952	
Clevis - master cylinder rod.	1	7065	
Special nut - fitting inside clevis.	1	7066	
Clevis pin - Master cyl. assy. to pedal.	1	3701	
Pipe assy. master cyl to hose end.	1	7081	
Bracket for flexible hose on clutch housing.	1	7210	
Flexible hose assy.	1	7082	
Nut - securing flexible hose.	2	7060	
Pipe assy - hose end to slave cylinder.	1	7081	
Slave cyl mounting bracket assy.	1	7206	
Stud - securing slave cyl mounting plate.	2	6063	
Slave cylinder assembly.	1	6953	
Yoke end - slave cylinder push rod.	1	S 39	
Clevis pin - yoke end.	1	S 40	
Yoke spring - yoke end.	1	S 41	
Lever for clutch operating shaft.	1	ID 3676	
Clutch operating lever complete.	1	ID 3675	
" " " extension.	1	6646	
Pedal pivot spacer.	1	6551	
Pedal pivot tube.	1	6552	

SECTION G 2 - BRAKES & CLUTCH CONTROL. (DISC BRAKES).

As for Drum Brakes except for the following:

DESCRIPTION.

No Off Part No Vehicle Range.

Brake complete - R.H. front.	1	7901	
Brake complete - L.H. front.	1	7902	
Brake complete - R.H. rear.	1	7903	
Brake complete - L.H. rear.	1	7904	
Brake disc.	4	7905	
Friction pad - replacement.	8	0105	
Calliper assy R.H.Handbrake.	1	7980	
Calliper assy L.H.Handbrake.	1	7981	
Handbrake pads & rivets.	1	005	
Handbrake transverse cable R.H. 14 $\frac{3}{4}$ ".	1	7835	
Handbrake transverse cable L.H. 26".	1	7836	
Front adapter plate. R.H.	1	7744	
Front adapter plate. L.H.	1	7745	
Bolt - securing brake to adapter.	4	7785	
Shim - front brake to adapter. .005.	8	7943	
Shim - " " " .020.	4	7944	
Rear adapter plate. R.H.	1	7746	
Rear adapter plate. L.H.	1	7747	
Bolt securing brake to adapter.	4	7786	
Shim - rear brake to adapter. .005.	8	7945	
Shim - " " " .020.	4	7946	
Master cylinder complete. VBM 3253.	1	9068	
Inclination pieces for master cylinder.	2	8580	
Booster unit - type VOM 5/525.	1	7888	To 541/2203848.
Booster unit. (Lockheed) 6 $\frac{7}{8}$	1	9027	From 541R3013607.
Hose front brake to chassis.	2	7923	
Banjo.	1	7587	
Banjo bolt - hose end to brake cylinder.	1	7924	To 541/2203848.
Washer for banjo bolt.	2	7925	" "
Washer for banjo bolt.	2	7926	" "
Double banjo.	1	7655	From 541R3013607.
Banjo bolt.	1	7656	" "
Copper washer.	1	7657	" "
Four way connection.	1	7927	
Pipe L.H. hose to 4 way.	1	7936	To 541/2203848.
Pipe R.H. hose to 4 way.	1	7935	" "

SECTION G2 - BRAKES & CLUTCH CONTROL. (DISC BRAKES). contd.

DESCRIPTION. No Off Part No. Vehicle Range.

Pipe - 4 way to Servo.	7937	1
Double banjo - servo output.	7928	1
Banjo bolt - "	7929	1
Washer - banjo bolt.	7930	1
" "	7931	1
Pipe - servo to rear hose.	7938	1
Hose - chassis to rear axle tee piece.	7933	1
Gasket - high pressure hose.	7926	1
Tee piece for rear axle.	7934	1
Pipe - tee piece to R.H. rear brake.	7939	1
Pipe - " " L.H.	7940	1
Supply tank assy.	7889	1
Pipe - supply tank to master cylinder.	7941	1
Pipe - servo input to master cylinder.	7942	1
Banjo - servo input.	7932	1
Banjo bolt - banjo to servo input.	7929	1
Pipe - servo input to master cylinder.	7577	1
Pipe - supply tank to master cylinder.	7578	1
Pipe - L.H. hose to 3 way.	7579	1
Pipe - R.H. hose to 3 way.	7580	1
Pipe - Tee piece to R.H. rear brake.	7581	1
Pipe - Tee piece to L.H. rear brake.	7582	1
Pipe - servo to front 3 way connection.	7583	1
Pipe - servo to rear hose.	7584	1
Clutch lever.	7896	1
Clutch withdrawel arms.	7897	2

SECTION H - FUEL SYSTEM.

DESCRIPTION.

DESCRIPTION.	No Off	Part No	Vehicle range
Fuel tank assy.	1	6317	
Drain plug for fuel tank.	1	1217	
" " gasket.	1	1218	
Fuel tank breather hose.	1	6820	
Fuel tank reserve valve.	1	6800	
Gasket for reserve valve.	1	6803	
Strap assy - securing fuel tank.	2	6503	
Fuel tank strap rubber.	2	6591	
Felt pad sealing filler tube clearing hole.	1	4B 4749	
Felt pad sealing breather tube " "	1		
Tank insulating strip.	4	7244	
Petrol pipe c/w connector - rear.	1	1D 1475	
Clip - securing petrol pipe - rear.	6	3903	
Petrol pipe c/w connector nut - front.	1	1D 1473	
Clip - securing petrol pipe - front.	4	3902	
Flexible petrol pipe connection to pump.	1	1B 1308	
Dual petrol pump.	1	9028	From 541/3013607
Petrol purp.	1	7999	To 541/2203848.
Fuel feed pipe assy. Pump to carbs.	1	7112	" " " "
Overflow pipes	3	032	" " " "
Transfer pipe - front & centre carburettors.	1	7343	" " " "
Transfer pipe - rear & centre carburettors.	1	7344	" " " "
Carburettor - front c/w starting carb.	1	7336	" " " "
Carburettor - centre.	1	7337	" " " "
Carburettor - rear c/w automatic ign pipe.	1	7338	" " " "
Throttle connecting rod.	2	7339	" " " "
Coupling complete throttle spindles.	4	7340	" " " "
Throttle lever.	1	7341	" " " "
Banjo, two way for fuel feed pipe.	2	7115	" " " "
Banjo, one way for fuel feed pipe.	1	7116	" " " "
Balance pipe assy.	2	6976	" " " "
Balance pipe end plate (front).	1	6978	" " " "
Balance pipe end plate c/w vacuum pipe(rear)	1	6986	" " " "
Joint washer, balance pipes & end plates.	4	7048	" " " "
Gasket for fuel guage tank unit.	1	5525	" " " "
Carburettor front.	1	027	From 541/301/3607
Carburettor rear.	1	028	" " " "

## SECTION H - FUEL SYSTEM. continued.

DESCRIPTION.

<u>No Off</u>	<u>Part No.</u>	<u>Vehicle Range.</u>
		To 541/2203848
2	1D 1571	" "
2	1D 1570	" "
1	1D 1562	" "
2	1D 1562	" "
6	7096	" "
	2K 3403	" "
3	1D 1600	" "
3	1D 1612	" "
3	2K 7507	" "
3	2K 6193	" "
3	7047	" "
1	1D 1609	" "
1	6948	" "
1	1B 1258	
1	7568	
1	2K 4844	
1	7570	
1	7569	
1	7665	
1	7471	To 541/2203848
1	9120	From 541/3013607
1	ACA 5316	" "

Packings - balance pipe gland.

Flange - balance pipe gland.

Carburettor adapter - centre.

Carburettor adapter - end.

Stud - carburettor adapter(carb flange)

Stud - " " " Balance pipe flange

Carburettor adapter drain pipe complete.

Union - carburettor adapter.

Gasket - union and carburettor adapter

Union nut - drain pipe and union.

Insulated joint gasket, carb to adapter.

Connecting pipe - starting carb to centre

adapter.

Air filter box assy - c/w elements.

Accelerator pedal.

Pivot tube - accelerator pedal.

Felt ring - for pivot tube.

Return spring.

Spacer tube - return spring.

Support - accelerator cable.

Accelerator cable assy.

Accelerator cable assy.

Choke control.

## SECTION H - FUEL SYSTEM. continued.

## DESCRIPTION.

DESCRIPTION.	No Off	Part No.	Vehicle Range.
Packing - balance pipe gland.	2	1D 1571	To 541/2203848
Flange - balance pipe gland.	2	1D 1570	" " "
Carburettor adapter - centre.	1	1D 1562	" " "
Carburettor adapter - end.	2	1D 1562	" " "
Stud - carburettor adapter(carb flange)	6	7096	" " "
Stud - " " " Balance pipe flange	12	2K 3403	" " "
Carburettor adapter drain pipe complete.	3	1D 1600	" " "
Union - carburettor adapter.	3	1D 1612	" " "
Gasket - union and carburettor adapter	3	2K 7507	" " "
Union nut - drain pipe and union.	3	2K 6193	" " "
Insulated joint gasket, carb to adapter.	3	7047	" " "
Connecting pipe - starting carb to centre adapter.	1	1D 1609	" " "
Air filter box assy - c/w elements.	1	6948	" " "
Accelerator pedal.	1	1B 1258	" " "
Pivot tube - accelerator pedal.	1	7568	" " "
Felt ring - for pivot tube.	1	2K 4844	" " "
Return spring.	1	7570	" " "
Spacer tube - return spring.	1	7569	" " "
Support - accelerator cable.	1	7665	" " "
Accelerator cable assy.	1	7471	To 541/2203848
Accelerator cable assy.	1	9120	From 541/3013607
Choke control.	1	ACA 5316	" " "

## SECTION J. - COOLING SYSTEM

DESCRIPTION.	No. OFF.	PART No.	VEHICLE RANGE.
Radiator Assembly.	1	6379	To 541/505206
Drain Tap.	1	2H 4764	
" " Gasket.	1	2K 6554	
Fan Tunnel As Y.	1	7120	To 541/505206
Mounting Pad - Radiator assy complete.	2	1093	
Rubber Bush - Radiator Stay.	2	5862	
Radiator Stay Assy.	2	6962	To 541/505206
Hose - radiator inlet to header tank.	1	1D 1345	" "
Hose - radiator inlet to water pump.	2	1D 1344	
Connecting tube - water hose.	1	6934	
Hose clip.	6	2H 697	
Rubber connection engine by-pass pipe to tube ext.	1	1A 1427	
By-pass tube extension.	1	6728	
Rubber connection.	1	7369	
Hose clip.	4	2H 3594	
Finger Guard assy - fan cowl.	1	7326	
Clip securing by-pass tube ext to cowl.	1	3007	
Header tank assy.	1	6942	To 541/505206
Filler cap.	1	6760	
Overflow tube - filler cap.	1	7423	To 541/505206
Connecting hose - water elbow to header tank.	1	7365	
Hose clip - connecting hose.	2	2H 697	
Thermostat (Cooling system.)	1	2H 4343	
Sleeve for thermostat.	1	1D 1876	
Locating pin - thermostat housing.	1	1B 1067	
Washer - thermostat locating pin.	1	2K 4961	
Thermostat by - pass tube.	1	1K 71	
Water elbow.	1	1B 1064	
Joint washer - water outlet elbow.	1	1A 1065	
By - pass tube complete - by - pass to radiator.	1	1D 1544	
Rubber connection - thermostat by - pass pipe.	1	7369	
Clip by - pass tube.	2	2H 3594	
Radiator Assy (Wide type).	1	7637	From 541/515633.
Fan tunnel assy.	1	7680	" "
Radiator steady stay.	2	7695	" "
Rubber overflow tube.	1	7701	" "
Connecting hose - water elbow to Radiator.	1	7703	" "
Hose clip - connecting hose.	2	2H 697	" "

SECTION J - COOLING SYSTEM.

DESCRIPTION.

No. OFF. PART NO.

VEHICLE RANGE.

Radiator as 7.			
Steady bracket.	1	7683.	From.
Header Tank Bolt Assy.	2	8969	541R 3013607
Hose from thermostat elbow.	1	8970	"
" " leader tank to extension.	1	1D 1345	"
" " To water pump.	1	-8978	"
	1	7708	"

<u>DESCRIPTION.</u>	<u>No Off Part No</u>	<u>Vehicle Range</u>
Primary pipe assy c/w extension.	1	7037
Support plate complete - exhaust pipe brkt.	1	7322
Exhaust pipe bracket.	1	7324
Special washer securing exhaust pipe brkt.	2	2K 9799
'U' bolt - exhaust pipe.	1	6960
Silencer barrel.	1	6851
Silencer inlet pipe clip.	1	7091
" outlet "	1	7090
Silencer clip complete.	2	6857
Exhaust support rubber assy.	2	6854
Heat shield assy - seat.	1	6634
Heat shield - upper.	1	6869
Heat shield - lower.	1	6870
Spacer - heat shield assy.	4	6871
Exhaust tail pipe.	1	7110
Tail pipe clip assy.	1	6864
Exhaust support rubber assy.	1	6854
Manifold heat shield - outer.	1	6968
" " - inner.	1	6969
Manifold heat shield assy.	1	6967
" " spacer.	2	6971
Manifold shield bracket.	2	6972
Rivnut spacer.	8	6973
Rivnut securing inner & outer heat shield.	8	5141
Flange gaskets.	2	1D 1302
Single exhaust system complete.	1	049



SECTION L - INSTRUMENTS.

<u>DESCRIPTION.</u>	<u>NoOff, PartNo.</u>	<u>Vehicle Range.</u>
Speedometer 4" 1100 rpm.	1 9020	From 541/3013607
Speedometer (with overdrive)	1 6809	To 541/2203848
Speedometer (without overdrive) 850 rpm.	1 6810	
Speedo cable.	1 6814	To 541/2203848
Speedo cable.	1 9021	From 541/3013607
Clip - securing speedo cable.	2 3901	
Right angle - gearbox take-off to cable.	1 6811	
Water temperature & oil pressure gauge.	1 6812	To 541/2203848
Oil pressure gauge.	1 9022	From 541/3013607
Fuel gauge.	1 6813	
Fuel gauge tank unit.	1 6818	
" " " Gasket.	1 6818	
Tachometer.	1 6815	To 541/2203848
Tachometer.	1 9023	From 541/3013607
Tachometer cable.	1 6817	To 541/2203848
Tachometer cable.	1 9024	From 541/3013607
Tachometer reduction box.	1 6816	
Water temperature gauge.	1 9025	From 541/3013607
" " " Transmitter.	1 9026	" " "
Heater unit complete.	1 6819	To 541/2203848
Heater unit complete.	1 9055	From 541/3013607
Screenwasher (Tudor).	1 7174	To 541/2203848
Screenwasher set (Electric).	1 8621	From 541/3013607
Cigarette lighter.	1 015	" " "

SECTION M - ELECTRICAL EQUIPMENT.

<u>DESCRIPTION.</u>	<u>No off</u>	<u>Part No.</u>	<u>Vehicle range.</u>
Battery 12V Model GTW 11A.	1	3H 2019	
(Dynamo used with tachometer.			
Alternative (Dynamo used without tachometer	1	6833	
Coil - model B12.	1	LD 1963	
Distributor complete. (with engine.)			
Contact breaker set.	1	008	
Sparkign plugs. Champion N8B.	6	013	
Control Box. RB 310.	1	6804	
Fuse box SF 6.	1	6805	
Terminal block (6way).	2	6806	
Flashing signal interrupter FL 3.	1	6790	
Flashing signal direction switch.	1	6776	
Flashing signal warning light WL/13 Green.	1	6781	
Flashing lamp (Amber).	2	6792	
"	2	9029	
Horn push CC5.	1	6775	To 541/2203848
Horn push marked 'JENSEN'.	1	9032	From 541/3013607.
Horn relay. SB.40/1.	1	6786	
Horn relay, rubber boot.	1	6802	
Horn - high note.	1	6784	
Horn - low note.	1	6785	
Fuel reserve switch PS 7.	1	5379	
" " warning light (blue) WL/13.	1	6782	
Windscreen wiper motor c/w drive rack DR2.	1	6777	To 541/2203848
" " " 2 Speed.	1	9033	From 541/3013607.
Wheelbox c/w ferrule & parallel spacer.	2	7603	
Windscreen wiper motor switch, PRS 7.	1	9034	From 541/3013607.
" " " " PS 7.	1	6797	To 541/2203848.
Tube for drive rack - motor to wheelbox.	1	7604	
" " " - wheelbox to wheelbox.	1	7605	
" " " - wheelbox guide.	1	7606	
Windscreen wiper arm assy.	2	6778	
Windscreen wiper blade - rainbow 11".	2	6779	
Head, side & tail light switch.	1	6783	
Headlight dipping switch.	1	5394	
Headlamp P 700.	1	7176	
Side lamp. type 516.	2	6787	

## SECTION M - ELECTRICAL EQUIPMENT, continued.

## DESCRIPTION.

No. of Part no. Vehicle range.

Tail & stop lamp.	2	6793	To 541/485206.
Reflector.	2	6799	
Number plate illumination plate.	1	6794	
Starter motor solenoid switch.	1	3H 852	
Switch operation solenoid.	1	5381	
Ignition warning light (red) WL/13.	1	6780	To 541/2203848
Switch - operating choke solenoid.	1	6795	
Switch for panel lights.	1	6796	
Suppressor sparking plugs.	6	7178	
Reflex stop/tail lamp.	2	7599	From 541/3013607.
Junction box -.6J.	1	6798	
Overdrive control relay. (SB40/1).	1	6786	
Relay rubber boot.	1	6802	
Overdrive switch. Hella.	1	6807	
Boot & bonnet illumination lamp.	1	6801	
Manuel switch - reverse light.	1	7175	
Door switch No 94.	2	8624	
Main Loom - Chassis.	1	7609	To 541/2203848
Clip securing loom to chassis.	8	3903.	" "
Loom - terminal block to instrumental panel.	1	7610	" "
" - terminal block to front shroud.	1	7611	" "
" - junction box to tail lights.	1	7612	" "
" - junction box to flasher lamps, roof lamp	1	7613	" "
Panel harness.	1	7614	" "
Connection - illumination lamp & boot light.	1	7615	" "
Earth lead - power unit to frame.	1	7616	" "
Earth lead - battery to frame.	1	7617	All models.
Earth lead - battery to solenoid.	1	7618	To 541/2203848
Jumper lead - solenoid to starter motor.	1	7619	" "
Lead - panel to starter solenoid.	1	7620	" "
Lead - coil to distributor.	1	7621	" "
Lead - terminal block to distributor.	1	7622	" "
Lead - harness to choke solenoid.	1	7623	" "
Lead - choke solenoid to earth.	1	7624	" "
Main loom - chassis.	1	9036	From 541/3013607.
Loom - terminal block to instrument panel.	1	9037	" "
Loom - terminal block to front shroud.	1	9038	" "
Loom - junction box to tail lights.	1	9039	" "
Loom - junction box to flasher lamps & roof.	1	9040	" "

SECTION M - ELECTRICAL EQUIPMENT continued.

DESCRIPTION.	No Off. Part No.	Vehicle Range.
Panel Harness.	9041	From 541/3013607
Connection - illumination & boot light.	9042	"
Earth lead - lower unit to frame.	9043	"
Leal - battery to solenoid.	9045	"
Leal - solenoid to starter motor.	9046	"
Leal - panel to starter solenoid.	9047	"
Leal - coil to distributor.	9048	"
Spot lamp. SIF 576.	016	
Fog lamp. SFT 576.	017	
Windscreen washer.	8621	From 541/3013607.
Slip Ring assembly.	8619	
Slip Ring contact assembly.	8620	

SECTION P - OVERSEAS SPARES KIT.

<u>DESCRIPTION.</u>	<u>No Off</u>	<u>Part No.</u>
Fan belt.	1	3H 631
Set Decoke gaskets.	1	D2-17
Sparking plugs - Champion N8B.	6	013
Condenser.	1	021
Contact breaker set.	1	008
Top radiator hose.	1	1D 1345
Bottom radiator hose.	1	1D 1344
Flexible petrol pipe.	1	1B 1308
Oil filter element (Tecalemit).	1	025
Head lamp bulb.	2	022
Side lamp bulb.	2	023

An allowance of £5 will be made if the kit is returned unopened.

SECTION Q - DISC BRAKE SPARES.

<u>DESCRIPTION.</u>	<u>Kits per</u>	<u>Job. Part No.</u>
8 Retractor pins & bushes.	1	001
1 Set rubbers - front wheel cyl.	4	002
1 " " - rear "	4	003
1 " " - master cylinder.	1	004
1 handbrake pads & rivets.	2	005
2 bleed screws & balls.	2	006
8 Friction pads.	1	0105
1 Bleeder tube.	1	053
Brake & clutch master cyl kit. (SP1959/1).	1	054
Clutch slave cyl kit (SP2005/1).	1	055